



www.inkjetbiz.com
orders@graphicsone.com
(408) 394 7493

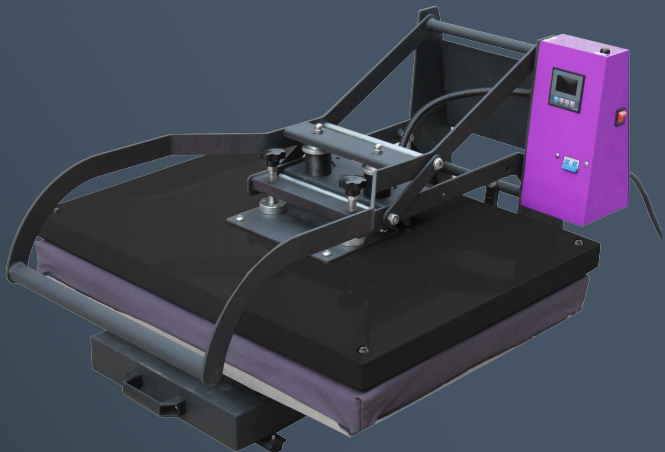
XPress 2432

User Manual



NOTICE

- 1. Use the heat transfer press only as intended
- 2. Please keep children away from the heat press
- 3. Use the correct power outlet before plugging in the device
- 4. Burns can occur from contact with the hot surface
- 5. Please hold the handle firmly when machine is opening
- 6. Turn off the device when not in use and remove the power plug



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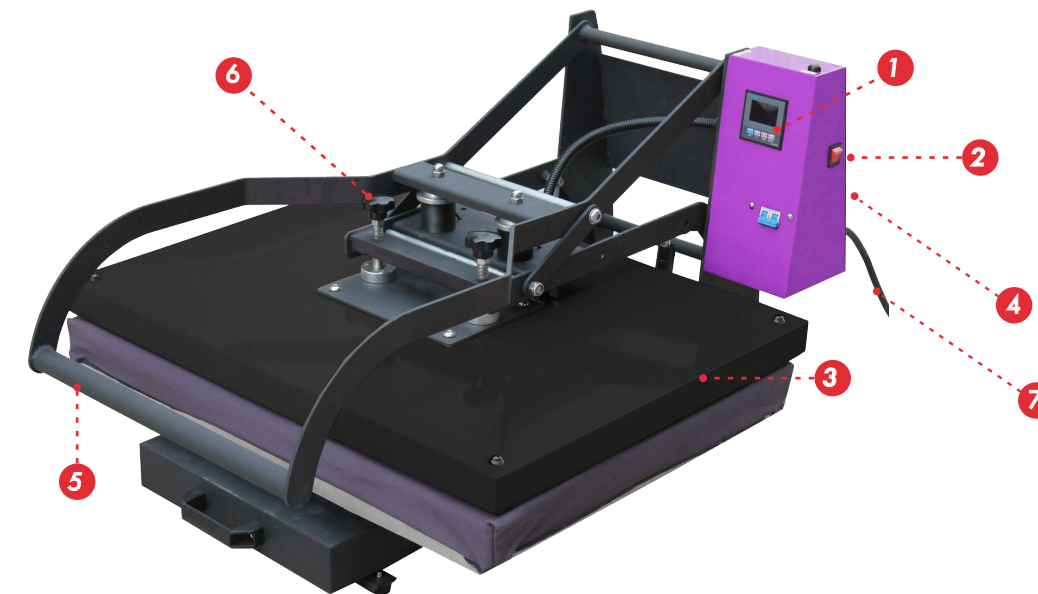
In the box

1 x XPress 2432

1 x Power Cable

* Platen size 23.6" x 31.5"

MACHINE INTRODUCTION



1. Control Display

2. Power Switch

3. Heating Plate

4. Fuse

5. Handle Grip

6. Pressure Knob

7. Power Cord

CONTROLLER PROGRAM

heatpress
IT9300

PV 888°C
888°F

SV 888s
AT

COUNTER 8888

CLEAR TIME AT SET

PV : Present Value	SV : Set Value
°C : Celsius Read-out	°F : Fahrenheit Read-out
s : Timing in Seconds	888 : Temperature Digits
: Heating Indicator	: Timing
: Plus Digits	: Decrease Digits (Long hold for temperature calibration)
: Set Mode	: Counter Clearance (Long Hold)

CONTROL SETTING

heatpress
IT9300

PV 230°F
SV 400

COUNTER 0

CLEAR TIME AT SET

Control Panel Display

heatpress
IT9300

P-1°F
400

COUNTER 0

CLEAR TIME AT SET

P-1 : Temp. Setting Mode
Touch SET & ↑↓ buttons to set desired Temp.

heatpress
IT9300

P-2
6s

COUNTER 0

CLEAR TIME AT SET

P-2 : Time Setting Mode
Touch SET & ↑↓ buttons to set desired time.

heatpress
IT9300

P-3
C

COUNTER 0

CLEAR TIME AT SET

P-3 : °C or °F Read-out
Touch SET & ↑↓ buttons to set °C or °F

heatpress
IT9300

P-3
F

COUNTER 0

CLEAR TIME AT SET

P-3 : °C or °F Read-out
Touch SET & ↑↓ buttons to set °C or °F

heatpress
IT9300

P-4
0

COUNTER 0

CLEAR TIME AT SET

P-4 : Auto Power-off Mode
Touch SET & ↑↓ buttons to set auto-off time with 0-120 mins range

heatpress
IT9300

400
OFF

COUNTER 0

CLEAR TIME AT SET

Auto-off Introduction
It reads OFF and machine starts to cool down after the set time and turns off.

heatpress
IT9300

PV 380°F
SV 400

COUNTER 88

CLEAR TIME AT SET

Wake Machine from Sleep Mode
You can wake up the heat press from sleep mode by touching any button on the control panel, and the machine will heat again.

heatpress
IT9300

PV 230°F
SV 400

COUNTER 88

CLEAR TIME AT SET

Clear Counter NO.
You can long hold the CLEAR button to clear the COUNTER NO. on the panel.

BE SURE TO SET THE TEMPERATURE TO FAHRENHEIT FOR OPERATION

Transfer Parameters

TRANSFERS	PRINTHEAD	MARK	TEMP.	TIME	PRESSURE
SubliMate Paper	TFP, DX	Polyester Fabric	392°F	35sec.	Low to Medium
Fuze Fabric	TFP, DX	Cotton	365°F	70 sec.	Low to Medium

**For any further help, please contact
our support team.**

support@inkjetbiz.com
(408) 394-7595

Troubleshooting

Q:When pressed onto the garments, the color of the design is faded, or transfers are not fully stacked onto the garments.

A: Reason comes from three points, the pressure is no enough, the temperature is not hot enough or the design has not been pressed for enough time. You may need to try more to get right temp, time and pressure.

Q:Machine is still off when power switch is on

A: Power connector is loose or fuse broken

Q: Pressure knob is hard to adjust

A: Add lubricating oil into screw connection, this should make the operation smoother.

Q: LCD control panel shows “000”.

A: That refers the thermocouple wire is disconnected, you shall turn to support team for help and replace the disconnected connection.

Q: How to get a reasonable pressure.

A: Adjust the pressure by turning the knob and locking down the handle. There should be a larger resistant force afterwards.

Q: Turn on the power, but the heat press does not work.

A: Pls check the power plug connected well to the socket, you may turn to support team if problem is still remaining.