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# XPress 8 in 1

## USER MANUAL



# NOTICE

- 1. Use the heat transfer press only as intended
- 2. Please keep children away from the heat press
- 3. Use the correct power outlet before plugging in the device
- 4. Burns can occur from contact with the hot surface
- 5. Please hold the handle firmly when machine is opening
- 6. Turn off the device when not in use and remove the power plug



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## XPress 11 Oz 8 in 1 Press (110v)



## In the box

1 x XPress 8 in 1

1 x Cap Heater

1 x Power Cable

1 x Mug Adapter

1 x 15"x15" Platen

3 x Mug Heat Sleeves

2 x Plate Heaters

## Instructions

- To swap the heaters. Turn the unit off, lose the heater connector. Install the new heater, and tight the connector again.
- Wait until the press reach the set temperature.
- For the Mugs, use the Mug Adapter, and exchange the Heating Sleeves as need.
- For the Cap, install the heater and the lower plate.
- Remove the pressed material carefully.

## MACHINE INTRODUCTION



1 . Heating Plate

4. Heater Connector

7. Mug Adaptor

10. Plate Heter

2. Controller

5. Pressure Knob

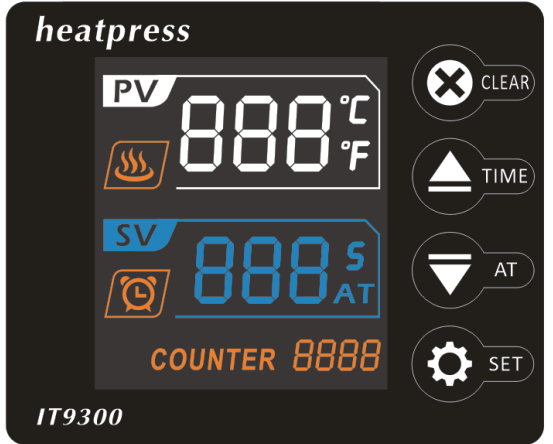
8. Mug Sleeves

3. Power Switch







6. Handle

9. Cap Heater and Paten

# CONTROLLER PROGRAM



**heatpress**  
IT9300

**PV** : Present Value  
**°C** : Celsius Read-out  
**°F** : Fahrenheit Read-out  
**S** : Timing in Seconds  
**888** : Temperature Digits  
 : Heating Indicator  
 : Timing  
 : Plus Digits  
 : Decrease Digits  
 : Set Mode  
 : Counter Clearance (Long Hold)

# CONTROL SETTING



Control Panel Display



P-3 : °C or °F Read-out  
Touch SET & ↑↓ buttons to set °C or °F



Auto-off Introduction  
It reads OFF and machine starts to cool down after the set time and turns off.



P-1 : Temp. Setting Mode  
Touch SET & ↑↓ buttons to set desired Temp.



P-3 : °C or °F Read-out  
Touch SET & ↑↓ buttons to set °C or °F



Wake Machine from Sleep Mode  
You can wake up the heat press from sleep mode by touching any button on the control panel, and the machine will heat again.



P-2 : Time Setting Mode  
Touch SET & ↑↓ buttons to set desired time.



P-4 : Auto Power-off Mode  
Touch SET & ↑↓ buttons to set auto-off time with 0-120 mins range



Clear Counter NO.  
You can long hold the CLEAR button to clear the COUNTER NO. on the panel.

BE SURE TO SET THE TEMPERATURE TO FAHRENHEIT FOR OPERATION

# Transfer Parameters

## MUG AND CERAMIC

TRANSFERS	PRINTHEAD	MARK	TEMP.	TIME	PRESSURE
SubliMate Paper	TFP, DX	Coated Mug	400°F	180 sec.	Higg
Shock Line Paper	Toner	Coated Mug	356°F	180 sec.	Medium to High

## FABRICS

TRANSFERS	PRINTHEAD	MARK	TEMP.	TIME	PRESSURE
SubliMate Paper	TFP, DX	Polyester Fabric	392°F	35sec.	Low to Medium
Fuze Fabric	TFP, DX	Cotton	385°F	35-40 sec.	Low to Medium

**For any further help, please contact  
our support team.**

**support@inkjetbiz.com**  
**(408) 394-7595**

# Troubleshooting

**Q:When image is pressed, the color of the design is faded or transfers are not fully transferred onto the mug(s).**

A: Reason comes from three points, there is little to no pressure, the temperature is not hot enough, or it is pressed for too little time. Test different points to get a better transfer.

**Q:After transferring my image has shifted or “ghosted”.**

A: During the pressing process, the image may have shifted positions on the mug causing ink to continue imprinting but in a different spot. We recommend to use heat tape to secure the image on your substrate so that it doesn't shift at any point.

**Q: How to get a reasonable pressure.**

A: Adjust the pressure by turning the knob and locking down the handle. There should be a larger resistant force afterwards.

**Q: Turn on the power, but the mug press machine does not work.**

A: Please check the power plug to see if it is well connected to the socket; if problem persists, turn to our support team for help.

**Q: Pressure knob is too hard to adjust.**

A: Adding lubricant oil should make the operation smoother.

**Q: The temperature remains unchanged in P-1 and cannot go up anymore**

A: Press Timer Start button to restart machine. If problem persists, turn to our support team for help.

**Q: The mug press machine has peculiar smell during operation.**

A: It is normal when you heat the silicone material on the heating element.

**Q: I want to apply my image on different mug sizes.**

A: You can order additional heating elements for 12 oz, 15 oz and 17 oz. Contact **sales@graphicsone.com** or visit **www.graphicsone.com.com**