

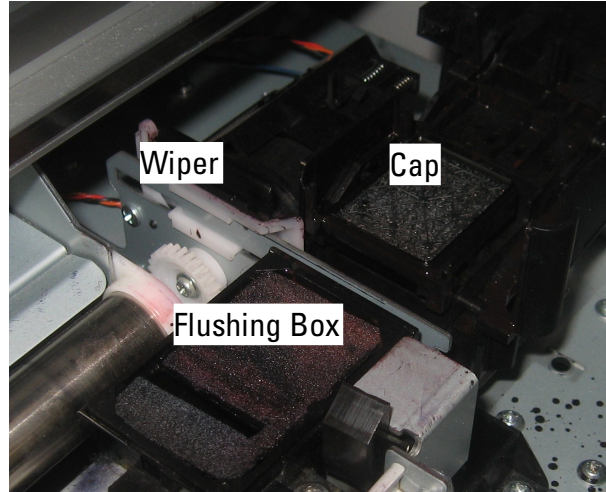
Technical Bulletin

GO RIO Routine Maintenance Schedule

Weekly Maintenance

This should be performed at the beginning of each week, and as needed.

1. To clean the wiper and cap, with the media removed and the head in the high position, click down on the cutter to release the head and slide it out of the way.
2. Soak a lint-free wipe in GO Atomic Flush. Rub the wiper gently to remove built-up ink.
3. Fold the wipe over, wet it if necessary, and gently wipe the edges of the cap. Be sure to remove all dried ink from the cap as it may cause the head to dry out and clog.
4. When done with the maintenance, slide the head back over to lock.



Monthly Maintenance

- Wipe the platen down for dust. Check for foreign objects and any damage. Clean any ink spills with a cleaner like Formula 409 or Windex. Do NOT use any cleaners with solvent or bleach as they can damage printer components. Do NOT spray cleaner directly on the printer; spray it on a cloth, then use that to clean
- Remove the flushing pad (the mesh sponge located to the left of the capped head carriage) and its holder. Take it over to a sink and rinse it out, then leave it to drain inverted on paper towels. You can switch it out with the flushing box at the
- Clean and wipe down carriage bearing races. See GOTEK TIB 0904-010 for full directions.

Every 6 months (User)

- Wipe the timing fence (located in the middle of the CR rail) down gently for dust. Windex applied to a soft cotton cloth works nicely. Do NOT use solvents as you will irreparably damage the timing fence. Note: print quality problems related to overspray can be impacted by a dirty timing fence.
- Flush the machine and clean the bulk cartridges as described in GOTEK TIB 0904-002 and 0904-003.