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# XPress Cap and Tag

## *USER MANUAL*



# NOTICE

- 1. Use the heat transfer press only as intend
- 2. Please keep children away from the machine
- 3. Use correct power outlet before plugging in the device
- 4. Burns can occur from contact with hot surface
- 5. Please hold the handle firmly when machine is opening
- 6. Turn off the device when not in use and remove the power plug



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XPress Cap and Tag Press (110v)



In the box

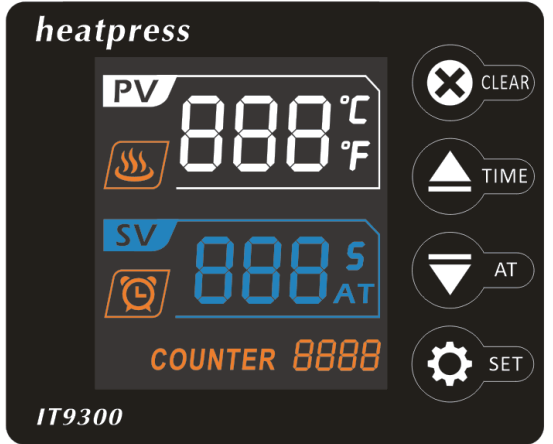
- 1 x XPress Cap and Tag Press
- 1 x Power Cable
- 1 x User Manual
- 1 x Cap Heater 4.7" x 2.8"
- 1 x Cap Platen 4.7" x 2.8"
- 1 x Tag Heater 4.7"x4.7"
- 1 x Tag Platen 4.7"x4.7"

MACHINE INTRODUCTION












- |                          |                                |                         |                 |
|--------------------------|--------------------------------|-------------------------|-----------------|
| 1. Control Display       | 4. Lower Platen (Exchangeable) | 7. Pressure Knob        | 10 . Handle Bar |
| 2. Heater (Exchangeable) | 5. Power Switch                | 8. Handle Grip          |                 |
| 3. Magnet                | 6. Power Outlet                | 9. Cap Holder/Tag Clamp |                 |





# CONTROLLER PROGRAM



**heatpress**  
IT9300

**PV** : Present Value  
**°C** : Celsius Read-out  
**°F** : Fahrenheit Read-out  
**S** : Timing in Seconds  
**888** : Temperature Digits  
 : Heating Indicator  
 : Timing  
 : Plus Digits  
 : Decrease Digits  
 : Set Mode  
 : Counter Clearance (Long Hold)

**SV** : Set Value  
**888** : Temperature Digits  
 : Timing  
 : Decrease Digits  
 : Counter Clearance (Long Hold)

**Buttons:**  
 CLEAR  
 TIME  
 AT  
 SET

# CONTROL SETTING



Control Panel Display



P-3 : °C or °F Read-out  
Touch SET & ↑↓ buttons to set °C or °F



Auto-off Introduction  
It reads OFF and machine starts to cool down after machine raises to SET temp. and remains no operation for P-4 set time. Operation like control panel setting or heat pressing.



P-1 : Temp. Setting Mode  
Touch SET & ↑↓ buttons to set desired Temp.



P-3 : °C or °F Read-out  
Touch SET & ↑↓ buttons to set °C or °F



Wake Machine from Sleepy Mode  
You can wake up the heat press from sleepy mode by touching any button on the control panel, and machine starts to heat again.



P-2 : Time Setting Mode  
Touch SET & ↑↓ buttons to set desired time.



P-4 : Auto Power-off Mode  
Touch SET & ↑↓ buttons to set auto-off time with 0-120 mins range



Clear Counter NO.  
You can long hold the CLEAR button to clear the COUNTER NO. on the panel.

# Transfer Parameters

TRANSFERS	PRINTHEAD	MARK	TEMP.	TIME	PRESSURE
SubliMate Paper	TFP, DX	Polyester Fabric	392°F	35 sec.	Low to Medium
Fuze Fabric	TFP, DX	Cotton	385°F	35-40 sec.	Low to Medium
Shock Line Top Cut	Toner	Cotton	347°F	30-35 sec.	Medium to High

**For any further help, please contact  
our support team.**

**support@inkjetbiz.com  
(408) 394-7595**

# Troubleshooting

**Q:When image is pressed onto garments, the color of the design is faded, or transfers are not fully transferred onto the garments.**

A: Test different points to get the right temperature, time and pressure.

**Q:The dye sub paper is stuck on the heating platen.**

A: You should use a Teflon sheet or parchment paper to cover the dye sublimation paper.

**Q:After transferring my image has shifted or “ghosted”**

A: During the pressing process, the image may have shifted positions causing ink to continue imprinting but in a different spot. We recommend to use heat tape to secure the image on your substrate so that it doesn't shift at any point.

**Q: LCD control panel shows “000”.**

A: That refers the thermocouple wire is disconnected. Turn to support team for help by calling or emailing us directly.

**Q: How to get a reasonable pressure.**

A: Adjust the pressure by turning the knob and lock down the handle. There should be a larger resistant force soon after.

**Q: Turn on the power, but the heat press does not work.**

A: Pls check the power plug connected well to the socket, you may turn to support team if problem is still remaining.

**Q: Pressure knob is too hard to adjust.**

A: Adding lubricant oil to make the joint smooth.