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XPress 1620SA SWING AWAY

USER MANUAL



NOTICE

1. Use the heat transfer press only as intended
2. Please keep children away from the machine
3. Make sure correct outlet before use the device
4. Burns can occur from contact with hot surface
5. Please grasp the handle firmly when machine is opening
6. Turn off the device when not in use and remove the power plug



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XPress 1620 SA Swing Away(Single Platen)



In the box

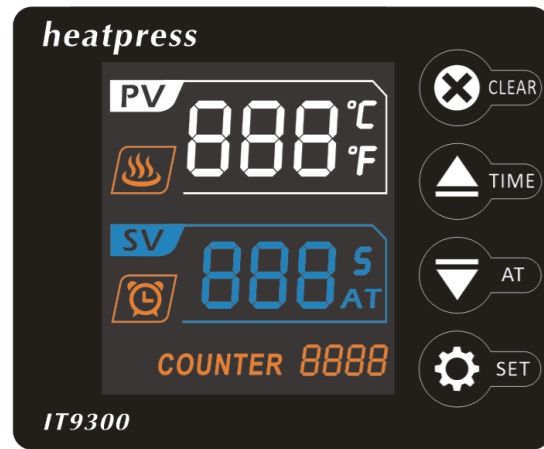
- | | |
|--------------------|-----------------|
| 1 x XPress 1620 SA | 1 x Power Cable |
| 1 x Silicon Mat | 1 x User Manual |

MACHINE INTRODUCTION



- | | | | |
|------------------------|---------------------|-----------------|-------------------|
| 1. Control Display | 4. Alu. Lower Plate | 7. Power Switch | 10. Power Outlet |
| 2. Heating Plate Cover | 5. Platen Grip | 8. Foot Base | 11. Pressure Knob |
| 3. Silicone Mat | 6. Handle Bar | 9. Machine Base | 12. Swing Arm |

CONTROLLER PROGRAM



- PV** : Present Value
- SV** : Set Value
- °C** : Celsius Read-out
- °F** : Fahrenheit Read-out
- S** : Timing in Seconds
- 888** : Temperature Digits
- : Heating Indicator
- : Timing
- : Plus Digits
- : Decrease Digits
(Long hold for temperature calibration)
- : Set Mode
- : Counter Clearance
(Long Hold)

CONTROL SETTING



Control Panel Display



P-1 : Temp. Setting Mode
Touch SET & ↑↓ buttons to set desired Temp.



P-2 : Time Setting Mode
Touch SET & ↑↓ buttons to set desired time.



P-3 : °C or °F Read-out
Touch SET & ↑↓ buttons to set °C or °F



P-3 : °C or °F Read-out
Touch SET & ↑↓ buttons to set °C or °F



P-4 : Auto Power-off Mode
Touch SET & ↑↓ buttons to set auto-off time with 0-120 mins range



Auto-off Introduction
It reads OFF and machine starts to cool down after machine raises to SET temp. and remains no operation for P-4 set time. Operation like control panel setting or heat pressing.





Wake Machine from Sleepy Mode
You can wake up the heat press from sleepy mode by touching any button on the control panel, and machine starts to heat again.

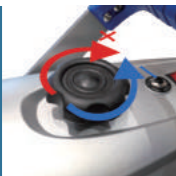


Clear Counter NO.
You can long hold the CLEAR button to clear the COUNTER NO. on the panel.


User Operation


A  Socket & connect to power outlet and power-on the heat press. (Tip: Press the tiny clip when you pull off the socket)

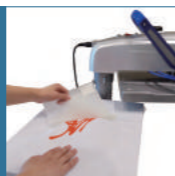
B  Set recommended TEMP, TIME settings on page 11.


C  Place the transfer item, you may adjust the pressure knob and try for a suitable pressure.


D  Wait for heat press heats up to the set temperature, the fire icon shows heating now.

E  Place the transfer items for preheat to make sure its plain surface, then place the transfer vinyl or paper and cover with a Teflon sheet.

F  Go on for heat transfer pressing and wait for timing counter down.

G  Take off the T-shirt and peel off the vinyl or paper depends on cold peel or hot peel.

H  Place the T-shirt with Teflon sheet and go on for heat pressing for another 5sec.

I  Oops, take off the T-shirt and finish transfer processing.

User Operation



Regardless of the regular T-shirts or thin products, XPress 1620SA™ Series are also recommended for fluffy items like 4cm thick while soft down-coats, sweaters, etc. While it's not so recommended for hard/solid & thick items like 2cm MDF boards or ceramic tiles, of course thinner product like 1cm is well supported.



Control panel P-4 is auto power-off setting with range 0-120min, 0 refers to not going enter into sleep mode. As long as machine reaches to the set Temp. and is kept no in use for set time Say. 60mins, machine will enter into sleep, display shows OFF and temperature cools down. You could touch any button on the control panel to wake up the machine.



After ten thousands of swing-away and press, maybe you need to adjust the position screw on the back column to make sure the upper heating platen and lower platen is always paralleled.

Transfer Material	Base Material	Printer	Device	Temperature	Time	Pressure	Remarks
Sublimation paper	Light color polyester fabric	Micro piezoelectric inkjet Epson & Ricoh printers with CISS & sublimation ink	Xpress 1620SA HeatPress	200 °C	25~35 s	Heavy	Mirror your design when printing on sublimation paper
	Light color cotton fabric						
	Non woven fabric bags						
Light color inkjet & laser transfer paper	Light color polyester fabric	Inkjet printer with pigment ink & inkjet paper. Laser printer with laser paper.	Xpress 1620SA HeatPress	185 °C	15~25 s	Medium	
	Light color cotton fabric						
	Non woven fabric bags						
Dark color inkjet & laser transfer paper	Dark color polyester fabric	Inkjet printer with pigment ink & inkjet paper. Laser printer with laser paper.	Xpress 1620SA HeatPress	165 °C	15 s	Medium	Teflon sheet is required
	Dark color cotton fabric						
	PU leather						
Heat transfer Vinyl (HTV)	Polyester fabric	Cutting plotters		150~160°C	8~15 s	Medium	Check beforehand if your HTV requires hot or cold peel
	Cotton fabric						
	Knit fabrics				10~15 s		

Q: When pressed onto the garments, the color of the design is faded, or transfers are not fully stacked onto the garments.

A: Reason comes from three points, the pressure is not enough, the temperature is not hot enough or the design has not been pressed for enough time. You may need to try more to get right temp, time and pressure.

Q: The transfers are stacked on the heating platen.

A: Transfers like dark ink-jet transfer paper could be stacked on heating platen, you should use a Teflon sheet to cover the transfer paper. If this happens, please turn-off and cool machine completely before you try to peel the stacked paper, do not use sharp items like knives to scrape the heating platen as Teflon may be scratched.

Q: Hard to peel off the transfer paper or vinyl.

A: Please make sure transfers are warm peel or cold peel, so as to peel off accordingly.

Q: LCD control panel shows “000”.

A: That refers the thermocouple wire is disconnected, you shall turn to support team for help and replace the disconnected connection.

Q: How to get a reasonable pressure.

A: Adjust the pressure knob and try to lock down the handle, feel there is certain large resist force.

Q: Turn on the power, but the heat press does not work.

A: Please check the power plug connected well to the socket, you may turn to support team if the problem is still remaining.

Any further help, please contact our support team.